

**Work Order ID 64197**

Tuesday, November 30, 2010 10:42:37 AM



Page 1

Item ID: D206-797-023

Accept



Setup Start



Revision ID:

Item Name: BASKET INSTL - LD LID, LH

Stop



Start Date: 11/30/2010 Start Qty: 1.00



Cust Item ID:

# PRELIMINARY ISSUE

Required Date: 12/3/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: MFDate: 10/11-30 Tooling:

Date:

Run Start



QC:

Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
D206-797-023	REV. A	2.7

100	DOCUMENT CONTROL	0.00							
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DC	Memo	0.00							
----	------	------	--	--	--	--	--	--	--

Document Control      Photocopy bluefile & type labels per PPPD206-797-023 CHG001

110	Pick Kit	0.00							
-----	----------	------	--	--	--	--	--	--	--

Packaging	Memo	0.00							
-----------	------	------	--	--	--	--	--	--	--

Packaging	QC4- 100% Inspect kits for completeness	0.00 - inspect kit to w/o only							
-----------	---	-----------------------------------	--	--	--	--	--	--	--

QC	Memo	0.00 Paperwork / Z7n not							
----	------	--------------------------	--	--	--	--	--	--	--

Quality Control	For testing only	0.00 Releas yet.							
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All D parts are Polaris.  
S10112101

C. Chrys/12/10 G

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Start Date: 11/30/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/3/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center ID

130



Packaging

Operation  
Description

Pick Kit

Set Up/  
Run Hours

0.00

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

PPP 6-197

D181, SF

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

RA/3000SEC  
SHP  
Eagle David Snepand  
Att: David Snepand

# Picklist Print

Page 1

Tuesday, November 30, 2010 10:42:36 AM

Work Order ID: 64197



Parent Item: D206-797-023



Parent Item Name: BASKET INSTL - LD LID, LH

Start Date: 11/30/2010

Required Date: 12/3/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.11.29 new issue DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4272-013 	Basket Assembly, Lightweight Lid, LH	Manufactured already shipped	No	10/11/30		110	Each	0.0000	1	1	63925	MF 10-12-01	
D4271-011 	Fwd Beam Assembly	Manufactured	No			110	Each	0.0000	1	1	B64241	10/12/1 SF	
D4271-013 	Aft Beam Assembly	Manufactured	No			110	Each	0.0000	1	1	B64242	10/10/1 SF	
D4292-1 	Fitting	Manufactured	No			110	Each	0.0000	2	2	B64178	10/12/1 SF	
D4293-1 	Fitting	Manufactured	No			110	Each	2.0000	1	1			
				shipped yesterday									

Location	Loc Qty	Loc Code
WA	2	
63831	2	

Z 64179 A 10-11-30

AN6-17A

Purchased

No

Location	Loc Qty	Loc Code
ST342	10	
116189	10	

2 10/12/1 SF

2

# Picklist Print

Tuesday, November 30, 2010 10:42:36 AM

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Work Order ID: 64197



Parent Item: D206-797-023



Parent Item Name: BASKET INSTL - LD LID, LH

Start Date: 11/30/2010

Required Date: 12/3/2010

Start Qty: 1.00

Required Qty: 1.00

AN6-20A

Purchased

No

110

Each

58.0000

2



10/12/11 SL

Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST342	58	
110915	28	
114941	30	

NAS1149D0663J

Purchased

No

110

Each

666.0000

8



10/12/11 SL

Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST298	666	
114348	4	
114988	36	
115698	426	
115996	200	

MS21042L6

Purchased

No

110

Each

140.0000

4



10/12/11 SL

Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	140	
111578	4	
114495	1	
115300	85	
116102	50	